

**AMENDMENTS TO THE SPECIFICATION:**

Please replace the paragraph beginning at page 16, line 4, with the following rewritten version:

[0074] As a result, as shown in FIG. 13, it is possible to obtain cylinder block 101 cast with cylinder liner ~~101~~ 103. Since the surface of the cylinder liner 103 is roughened in the same manner as inner surface 5 of the cylinder bore described above, it is possible to increase the adhesion of cylinder liner 103 to cylinder block 101 thereby obtaining high-quality cylinder block 101.